

Clean 99

99% Pure Isopropyl Alcohol



Directions for Use

Clean 99 is a high-quality, 99% pure isopropyl alcohol for post-processing and cleaning 3D printed materials as well as general use purposes. This pure alcohol will effectively remove support structures, residue, and contaminants, leaving your prints clean and ready for use.

Important Safety Information:

1. Keep out of reach of children.
2. Avoid contact with eyes, skin, and clothing. In case of contact, rinse immediately with plenty of water and seek medical attention if irritation persists.
3. Use in a well-ventilated area. Avoid inhaling vapors. If using in a confined space, ensure proper ventilation or use a respiratory protective device.
4. Flammable liquid. Keep away from open flames and sparks. Store away from heat sources and ignition points.
5. Read and follow all instructions and warnings on the Clean 99 bottle and in the Safety Data Sheet.

Directions for Use (For Cleaning 3D Printed Material):

1. Ensure that the 3D printed object has cooled down completely before beginning post-processing and cleaning.
2. Use protective gloves and safety goggles while handling the Clean 99 solution.
3. We recommend using two cleaning containers. The first bath will remove any remaining resin. Use an ultrasonic for the second bath for optimal results.
4. Place the printed object in a container or tray that can hold the entire object without overlapping.
5. Pour enough Clean 99 to cover the printed object, ensuring that it is fully immersed in the alcohol.
6. Allow the printed object to soak in the alcohol for at least 4-5 minutes, preferably under agitation or ultrasonic.
7. Repeat steps 4-6 for the second bath. Note: Do not leave material in alcohol for longer than 20 minutes or cracking may occur.
8. After agitation, remove support structures with a model cutter.

Directions for Use (Continued):

9. After cleaning the object, make sure the parts are dry before post-curing. This can be done by placing the part in a well-ventilated area for at least 30 minutes or use pressurized air for 2 minutes.
10. Then proceed with post-curing in a UV curing box. For validated cure boxes and our recommendations for curing times, please visit our guide on Post-Curing at <https://garrecoprint.com/post-curing/>.
11. Dispose of the used Clean 99 solution according to local regulations and guidelines for hazardous waste disposal.
12. After use, securely close the container of Clean 99 and store it in a cool, dry place away from direct sunlight.

For more information on post-processing techniques and tips, please refer to the Garreco Print website at <https://garrecoprint.com/post-processing/>